



VSW S9 Series Ford Instructions  
Instructions for STH1001, STH1002

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# INSTALLATION INSTRUCTIONS FORD S9 SERIES

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FIG.E



FIG.A

## HUB ADAPTER INSTALLATION

1. For 1965-66 Mustang, install canceler roll pins (FIG.A)

**NOTE: ROLL PINS WILL BOTTOM OUT AND WILL BE A SNUG FIT. FACTORY STYLE CANCELER INCLUDED BUT WE SUGGEST USING THE ROLL PINS (FIG.A). DO NOT ATTEMPT TO USE BOTH CANCELERS**



Use the provided allen key to loosen the locking nut

2. When applicable, loosen the small screw on the sleeve release it. (FIG.B)

**NOTE: BE CAUTIOUS, THE SCREW IS SMALL AND CAN BE EASILY MISPLACED.**

3. Place hub adapter on top of the spline.

4. Replace steering shaft nut and hand tighten, do not torque yet.

## STEERING WHEEL INSTALLATION

5. Position the steering wheel & align the holes so that the wheel is straight & install the screws. Do not tighten down until the end of the installation.

6. Insert the two spade connectors to the positive and negative terminal on the back of the horn button. (FIG.C)

7. Test the horn to make sure the horn button is functioning properly. To install the VSW Standard S9 Horn Button press down the spring loaded pins and install at an angle. (Fig, H)

\*\*\*For S9 Premium Buttons lightly oil the O-Ring.

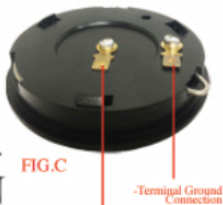


FIG.C

+Terminal Horn Post Wire

-Terminal Ground Connection



FIG.H

**WARNING : WE HIGHLY SUGGEST PROFESSIONAL INSTALL ONLY. PLEASE REFER TO A SERVICE PROESSIONAL**

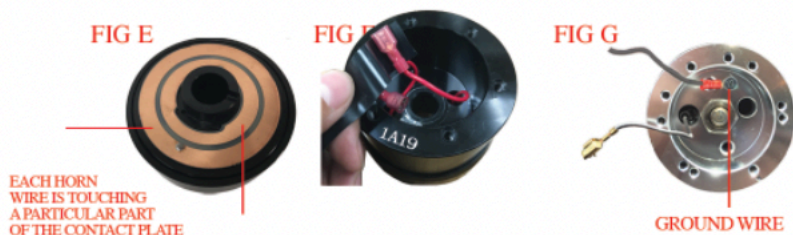
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8. Tighten the steering shaft nut.
  9. Place the pressure fit horn button into the hole of the steering wheel. Angle it so that the pressure spring is pushed in so that the button will fit snug. (FIG.D)
  10. Check the steering wheel to make sure it is straight. Tighten down steering wheel.
  11. To adjust, remove the assembly (steering wheel & adapter) & index the adapter on the splined shaft.
  12. Make final adjustments to the adapter sleeve to meet the collar of your column if applicable to your install. (FIG.B)
- NOTE: DO NOT OVER TIGHTEN THE SMALL ADJUSTABLE SCREW**

## SINGLE PIN HORN CONTACT (STH1001A)

1. Locate your horn contact pin on your column.
2. Identify which part of the plate the contact pin is touching. (FIG E)
3. Identify which wire is touching the same part of the plate to where your Horn Contact pin is making contact.
4. Connect the horn wire to the center post (Positive Terminal) of the horn button. (FIG C)
5. Tape off the unused wire lead and connector to prevent touching of any metal component to prevent electrical shortage. (FIG F)
6. Using an additional wire, attach it to the outer terminal on horn button and ground it to hub adapter. You can either tap a screw, solder or use the steering wheel puller hole in some cases. (FIG G)

**NOTE: Instead of using the existing Duel Pin Horn Contact Plate, Single Pin Horn Contact Plates are available upon request and can be attached with any strong epoxy. Please allow the epoxy to set before installing the adapter.**



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