

## REAR DISC KIT INSTRUCTIONS

### IMPORTANT INFORMATION:

Installation of any component or kit should be performed by persons experienced in the installation and proper operation of brake systems. It is also the responsibility of the person installing any brake component or kit to determine the suitability of the component or kit for that particular application.

1. Remove rear wheels, drums, shoes, hardware, & remove brake line from wheel cylinder. Then remove 4 bolts holding the backing plate and axle. Remove axle and backing plate. You will not be using the old backing plate.
2. You should now have your empty axle housing as shown in image below.



3. Clean all surfaces and install pre-assembled bracket on axle flange. The machined indentation should face out from axle tube so you can install the axle and original bearing retainer with the four original mounting bolts.



4. The finger brackets that are bolted to the mounting bracket are where the calipers mount. These arms must face to the back of the vehicle.



5. Reinstall axle through the new caliper bracket and secure axle with retainer plate and four bolts. Install rotor over axle flange and secure using one lug nut to make installation of the caliper simpler. Once rotor is temporarily secure slide caliper over rotor and secure to bracket with supplied hardware. BLEEDER SCREW MUST BE POINTING UPWARD.
6. Repeat steps for other side and once all parts are installed and secured bleed brake system and check for leaks. Once a firm pedal is acquired install wheels and test vehicle in a safe area at slow speeds and gradually increase until you are confident brake system is working properly. Remember you are responsible for the safety of your vehicle.