

SHIFTER CONVERSION KIT (C4011-CK350-001)

POWERGLIDE TO TURBO-HYDRAMATIC

Converts early powerglide transmissions to late model TH350, TH400, TH200-R4 and TH700-R4. This kit also allows the use of original rod linkage. Kit includes 14 pieces: 1) detent, 1) shift lever w/attached grommet. 4) bolts, 4) nuts, 1) 10mm nut and a cotter pin.

Instructions:

- 1) The entire shifter will need to be removed from the car.
- 2) The factory detent is spot welded and will need to be drilled out or shifter base cut.
- 3) Re-attach new conversion detent by either bolting or spot welding as original. Make sure shift lever engages correctly in ALL positions before final attachment is made.
- 4) Reinstall shifter and install transmission lever. (this may require some modifications to clear TH350 governor)
- 5) Adjust neutral safety switch.

Linkage Adjustment:

- 1) Put lever A and B in drive detent.
- 2) Apply forward pressure on lever C to seat lever D in drive/overdrive.
- 3) 1/8" spacer needs to be placed between swivel E and nut F. Tighten nut. Now remove spacer and apply rear pressure on same lever until D touches nut. Tighten nut G.
- 4) Make sure shift pattern is correct in all ranges.