

This internal shim kit is needed ONLY if the pinion to flexplate distance is less than 1/16" when the pinion is at rest. This shim kit will move the pinion back into the starter 0.060".

1. Remove the three (3) socket cap bolts that secure the square adaptor block onto the front of the starter. [Two are located at the back of the block and one is located at the front of block.]
2. Remove the block by lifting it on both ends while pressing on the pinion with your thumbs.
3. Place the ring in the bearing bore.
4. Place the triangular shim on the center support housing.
5. Reinstall the block and tighten the three (3) socket cap bolts.

