



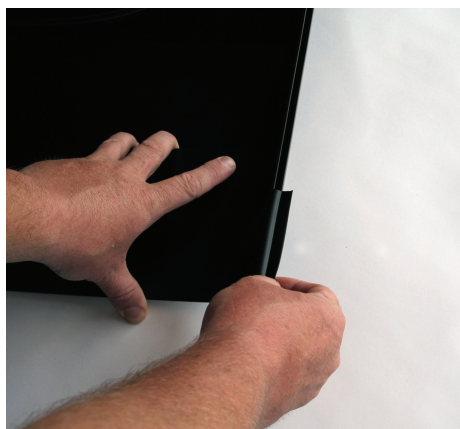
1969-70 Rear Window Louver

Installation Instructions

Thank you for purchasing what we at National Parts Depot believe to be the finest reproduction window louvers made to date. The contours of the louver, hinges and latches are as correct as we can make them.



1A Gasket installation



1B Gasket installation



2A Hinge installation



2B Hinge installation

Our Sports Slats come with all of the hardware needed to install the product.

Included Parts List

- 1 Set louvers***
- 1 Perimeter gasket for louvers***
- 2 Hinges (Chrome)***
- 2 Gaskets for hinges (body side)***
- 2 Gaskets for hinges (louver side)***
- 2 Latches***
- 2 Gaskets for latches***
- 4 Large rivet nut assemblies (Allen head fasteners, washers and 11mm nuts)***
- 4 Small rivet nut assemblies (Allen head fasteners, washers and 11mm nuts)***
- 4 Large oval Phillips head stainless steel screws***
- 4 Small flat Phillips head black cad screws***
- 2 Allen head wrenches for rivet nut install***

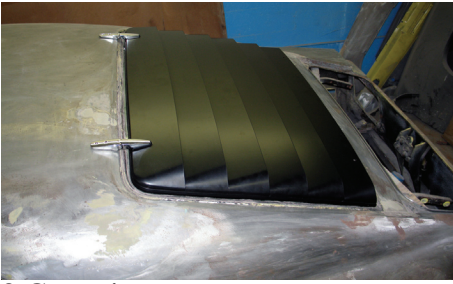
Parts Needed

- Pencil or indelible marker***
- Center punch or Awl***
- 19/64-inch drill bit for hinge side***
- 1/4-inch drill bit for latch side***
- Eleven millimeter open end wrench***

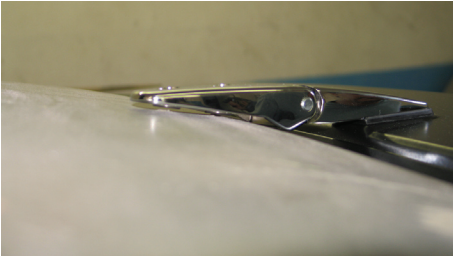
Your new rear window louvers or "Sports Slats" can be installed as delivered or can be painted to suit. If you encounter any problems with your hardware please feel free to call us at 800-874-7595.

Figure 1A, 1B

If you are not going to re-paint the louvers, you can install the rear window gasket immediately. The gasket should be installed with the lip facing out. The lip is there to facilitate a good light seal all around the rear window as well as a buffer between the louvers and the glass.



3 Centering on car



4A Lining up hinges



4B Hinge/Gasket mounting



5 Drilling hinge holes



6 Installing rivet nuts

Figure 2A, 2B

Install the two chrome hinges and louver gaskets onto the louvers with the provided, short Phillips head screws.

Figure 3

Center the Sports Slats in the rear window area. Make sure that the perimeter gasket covers the glass completely and that there are no light leaks around the outside edges of the gasket.

Figure 4A, 4B

Make sure that the chrome hardware follows the contour of the body line before you mark the hole positions with an indelible marker or pencil. Check the fit with the included gaskets. NOTE! the roof gaskets are side specific-see photo! Use the awl and a hammer to lightly tap an indentation into the roof to aid in guiding the drill bit.

Figure 5

Carefully drill the four holes into the roof using a 19/64th sized bit.

Figure 6

Install the large rivet nuts into the holes. Using an 11-millimeter box end wrench, apply downward pressure to the nut and use the supplied Allen wrench to tighten the rivet nut; checking every so often to be sure that the nut is seated to the roof. Once the rivet nut is firmly seated remove the Allen screw, nut and washers

Figure 7

Install the roof gaskets and the four long Phillips head screws into the chrome hinges.

Figure 8

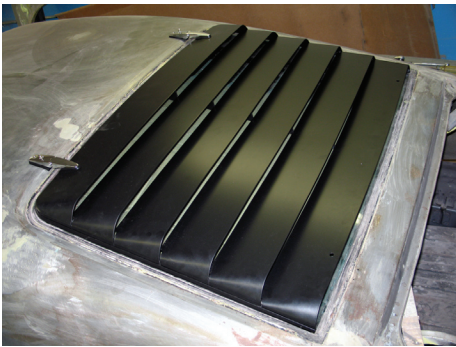
Next line up the Sports Slat latches with the edge of the rear window lip and the hole in the bottom most louver. Mark the holes in the latch with a pencil or indelible marker.

Figure 9

Carefully drill the four holes into the sill area using a 1/4-inch sized bit. Install the small rivet nuts into the holes. Using the 11-millimeter box end wrench, apply downward pressure to the nut and use the supplied Allen wrench to tighten the rivet nut checking every so often to be sure that the nut is seated to the sill. Once the rivet nut is firmly seated remove the Allen screw, nut and washers

Figure 10

Install the latches using the provided black Phillips head screws.



7 Installing hinges



8 Positioning latches



9 Latch installation



10 Latch installation

