

**375474-S8 CRUSH NUT  
INSTALLATION INSTRUCTIONS**

To properly install the crush nut into the hex hole in the bottom of the frame:

- 1) Thread the nut onto the bolt as far as it will go.
- 2) Place washer on the bolt against nut.
- 3) Thread 375474-S8 crush nut on to bolt as far as it will go against the washer, finger tight.
- 4) Slide the crush nut and its assembly into the hex hole on the frame.
- 5) While holding the assembly into the frame you will need to tighten the the nut while holding the bolt from turning.

It is best to use long box end wrenches and a friend to hold the assembly in the hole with a wrench on the bolt head while you crank down on the nut with another box end wrench. This will collapse the center section of the crush nut, locking it into the frame. You can now remove the bolt, nut and washer and use again on another project.