

## **Disconnect Battery Negative (-)**

## **READ ALL INSTRUCTIONS IN BOX!**

**Charge Wires:** Use 8 gauge power cable up to 6 ft. **Ammeters:** Do not reconnect the factory ammeter when using these units. Factory ammeters are typically limited to 30 amps. Please consider a volt gauge to monitor your charging system.

<u>Alternator Ground:</u> The OE bracket will not supply a solid alternator ground. Always add an 8 gauge ground lead from the alternator housing to engine block. Battery must have a clean ground to engine block. <u>Wire Connections:</u> Be sure all terminals are crimped securely, and connections are clean and tight. **Belt Tension:** Inspect belt for signs of cracking or glazing. Replace if needed. A loose belt will cause intermittent charging and generate excessive heat resulting in premature unit/bearing failure. Keep in mind "Alternator tight not generator loose".

A fully charged battery is at least 6.4V, not 6V. A weak/defective battery will cause premature failure. Never disconnect the battery with engine running! This causes voltage spikes that will damage the alternator. When working correctly 6V units will produce 6.8-7.3V.

## FAILURE TO FOLLOW THESE INSTRUCTIONS MAY VOID YOUR WARRANTY

## 1833 DOWNS DRIVE - WEST CHICAGO, IL 60185

**REV 8/18**