



**#1000 & 2010
INSTRUCTIONS FOR THE 5.0 FORD (3 PC) PULLEYS**

1. With belt in place remove alternator nut. For best results use an air impact. **NOTE:** The alternator does not need to be removed from the vehicle to do this.
2. Loosen (4) water pump pulley bolts. Loosen (4) crankshaft bolts. **DO NOT REMOVE.**
3. Remove belt per factory instructions.
4. Remove alternator pulley and any bushing spacers behind it. **(DO NOT REUSE)** Remove fan and slide forward into radiator shroud. Remove water pump and crankshaft pulley.
5. Install alternator pulley, place lockwasher between pulley and outer nut. install water pump pulley, fan, and crankshaft pulley. **(Use the new bolts supplied.)** Use Loctite #242 on all nuts and bolts and install finger tight.
6. Install belt per factory instructions.
7. With belt in place, tighten all crankshaft bolts using equal tension. Tighten (4) water pump bolts.
8. Using an air impact tighten alternator nut.
9. Turn motor on momentarily then turn off and re-check belt for proper tracking and tension.
10. **NOTE:** The 5.0L (3pc) set was designed to fit Mustangs 1979-1993 only. 1987-1993 Mustangs will retain factory belt. Prior to 1987 the belt will be shorter: generally by 2" than your stock belt.
11. **NOTE:** While at an idle, the AMP meter needle may fluctuate, depending on: age of vehicle, size of alternator and accessories being used at the time. This is normal for any underdrive pulley system. Setting idle speed a little higher will help. If while driving needle goes in RED, this signals a problem.