



## **BBK 1-5/8" Shorty Header** **Part # 1515, 15150, 1525, 15250**

### **I N S T A L L A T I O N   I N S T R U C T I O N S**

**Step 1** Make sure engine is cool and disconnect negative battery terminal.

#### **! CAUTION !**

***Use extreme caution under vehicle***

**Step 2** Remove the hose clamp at the throttle body, unplug the mass air sensor if so equipped and remove hose assembly for access.

**Step 3** Remove air injection tubes from passenger side ***\*(see note)***.

**Step 4** Remove the spark plug wires and the spark plugs.

**Step 5** Working from under the vehicle (***use caution***) remove the nuts connecting the h-pipes to the exhaust manifold and the nuts holding the mufflers to the h-pipe and slide the h-pipe back a few inches for clearance.

**Step 6** Remove the stock exhaust manifolds and clean any gasket material from the heads. (Header removal and installation is from the inside of the engine compartment.)

**Step 7** Using the gaskets provided start all the new header bolts before tightening the new headers to specs.

**Step 8** Reverse previous steps to complete installation.

#### **NOTE**

***\*On 1994-95 models remove the steel EGR tube mounted on the passenger side header, kit 1525 & 15250 include new EGR tube assembly***

